



### M48A modem chip – for narrow band wireless data link

**The M48A is a half-duplex serial modem controller suitable for use with narrow band receivers, transmitters and transceivers. It supports a maximum transparent data throughput of 4800baud while baseband modulation frequencies do not exceed 3.2KHz. The device supports (programmable) long startup/preamble durations sometimes required for synthesized narrow band devices.**



Figure 1: M48A-000-DIL modem IC

The M48 provides a half duplex link, but provided no two devices attempt to transmit at one time (a 'low' on RX\_flow may be used as a primitive 'CTS' indication) no further restrictions on data transmission need be made, as all transmit timing, valid data identification and data stream buffering is conducted by the device.

This unit supports a range of user interface data rates, in asynchronous data format: 1 start bit, 8 data bits, 1 stop bit. The supplied default (and the maximum transparent throughput) is 4800 baud

To connect to a true RS232 device, inverting level shifters must be used (MAX232 type are ideal, but simple NPN transistor switches often suffice). With typical microcontrollers and uarts, direct connection is usable. Note that TXD has no internal pullup.

### Features

- Operating voltage (temperature):  
5V for standard version (-40°C to +85°C)
- Maximum usage of the range capability of an RF module
- Compatible with fast or slow transmitter power up timing requirements
- 5kbps pulse duration coded protocol
- Synchronisation codes and checksum to reduce false triggering on noise
- Programmable transmit address and four receive addresses
- Programmable timing parameters (preamble length, etc)
- Programmable auxiliary serial output (to program radio modules)
- Programmable serial modem baud rate (1200 - 76800 bps, half-duplex)
- Suitable to be used with Narrow Band FM radio modules
- Addressable point-to-point and point to multi point
- Packet acknowledge/resent (ACK) mode
- Store and forward repeater function

### Applications

- PDAs, organisers & laptops
- Handheld / portable terminals
- Remote operated vehicles
- Data loggers
- In-building environmental monitoring and control
- Industrial (SCADA) telemetry and M2M systems
- Fleet management, vehicle data acquisition

**Evaluation platforms:** M48 Application board

## User Interface

M48A is an 18pin PIC16F648A (SO, DIL), running proprietary software. It requires a 4.5v minimum supply.

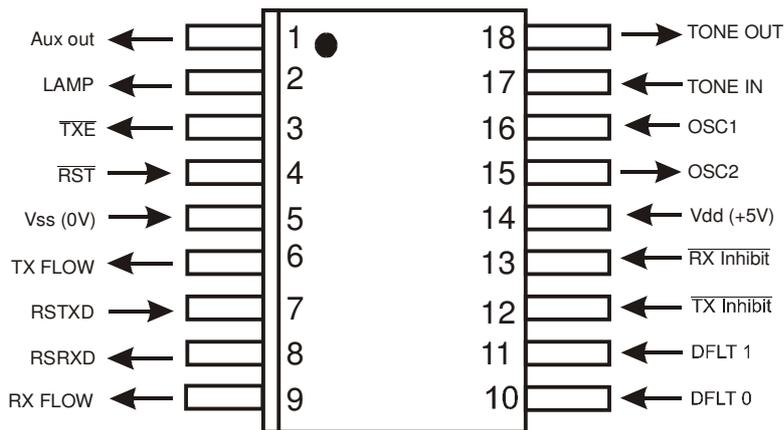


Figure 2: package type, 18-Lead Plastic Dual In-line (PDIP - 300mil wide body)

### Pin description (SO, DIL):

Pin	Name	I/O	Function
1	AUX OUT	out	Serial output to radio module (1200/2400/4800/9600 baud true RS232)
2	LAMP	out	High when in transmit
3	TXE	out	Low = enable transmitter
4	RST	in	Drive low to reset device. Otherwise pullup to Vcc
5	0V	supply	Supply ground
6	TX FLOW	out	Low indicates tx buffer near full (3/4 full)
7	RSTXD	in	Inverted RS232 datastream in
8	RSRXD	out	Inverted RS232 datastream out
9	RXFLOW	out	Low indicates data received or in rx FIFO buffer
10	DFLT_0	in	Default timing set
11	DFLT_1	in	Default timing set
12	TX inhibit	in	high = normal mode, low = inhibits transmit (data in still goes to buffer)
13	RX inhibit	in	high = normal mode, low = prevents serial data being output
14	Vcc	supply	5V (regulated power supply); Decouple with 100nF close to IC
15	OSC2	out	Connect to 19.6608MHz crystal via 100Ω resistor
16	OSC1	in	Connect to 19.6608MHz crystal
17	TONE IN	in	Baseband input from receiver data output
18	TONE OUT	out	Baseband output to transmitter data input

#### NOTES:

- M48 is intended for use with USX/UHX, RMX and LM series radios.  
If other radios are used, then to reliably recover the data format an external peak sampling data recovery circuit is recommended, such as QR96.
- All connections are 5v cmos logic level except TXE, which is an open drain (but do not exceed +5v on this pin)
- Some Radiometrix transmitters require 3v logic levels on their transmit data inputs:  
In such cases a divider (4K7 series, 10K to ground) on the RXD pin is needed
- In RX operation, Tone\_out becomes a high impedance
- After pulling TXE low (active), the coder allows about 50mS for TX to power up and settle (this, and other timings, can be modified via the setup mode)
- RSTXD (pin 7) has no pullup. If the device is only used for transmit, then tie this pin to VCC
- Vcc must be a 5v regulated supply (4.5 - 5.5v).  
At this oscillator frequency the pic will not operate reliably at 3v
- An approximately 5.1kbps multiphase coded comms protocol is used
- Without external loads the chip draws less than 5mA from 5v
- TX\_FLOW goes low when the tx buffer is 3/4 full.  
it returns to high state when the buffer is empty
- RX\_FLOW goes low whenever valid data is present in the receive buffer.

12. A simple addressing structure is included in the datastream.  
Units may be programmed onto one of 254 addresses  
Address 0 is a broadcast 'all units' address  
Address 255 is reserved (Units are supplied set to adr1 = 0, adr2,3,4 and adr\_tx =1)
13. OSC1, 2 require a 19.6608MHz fundamental mode crystal, a series 100 ohm resistor from OSC2, and a pair of 15pF caps : from the crystal pins to 0V
14. **DFLT0 DFTL1**  
high high : slow timing (20mS, 50mS, 20mS)  
low high : tba  
high low : tba  
high high : tba  
These pins have internal pullups. They are only read at power-up, if the unit has not been already programmed. They are also read on execution of a DEFAULT command
15. TX\_inhibit is only sampled as the transmitter is initialising (and before a carrier is being emitted). It is ignored during constantly streaming data (ie: once the transmitter has activated)
16. The -SS (Shrink Small Outline) package has 2 extra pins. See figure 3 in 7 for further details.

## Application Information

### What can you do with an M48A ?

The M48A is a 4800 baud radio modem, compatible with narrowband radios.

Just a faster i1200, or a simpler RPM1 ? ..... not quite.

### What does an M48A do ?

In the simplest possible sense, the M48A is just a radio modem baseband device. It provides an interface between a user's asynchronous ("RS232 type") serial port and the audio channel of a low power radio module.

The M48 will transparently handle a half duplex serial stream at 4800 baud, buffering framing and coding the data into a baseband signal that a narrowband wireless module can handle. At the receive end it decodes the audio signal back into serial data. The timing requirements of the radio are allowed for with internal FIFO buffers, while the noisy imperfect radio baseband path is hidden from the user behind S/N efficient bit coding and data packetisation, with frame synchronisation and a CRC error detection protocol.

### The interface

An M48 can be used with just two serial data lines (TXD, RXD). In many applications that is sufficient. If data is being sent in both directions (half-duplex) however, it is necessary to allow for the turnaround time (transmit to receive or vice versa) as the M48 cannot handle transmit data input while it is decoding receive data. (Also, in advanced modes, such as when user interface data rate is higher than 4800 baud (see later), then transmit data hand-shaking is needed)

In these cases it is useful to have more information as to the status and timings of the link. The M48 provides additional 'handshaking' lines:

RX flow. Goes 'high' when the device has valid data to output ("DTR" out)

TX flow. High when the transmit buffer is  $\frac{3}{4}$  full, low when empty ("CTS" out)

RX hold. When pulled low, prevents device from outputting data ("RTS" in)

### Buffers

As alluded to earlier, data into and out of the M48 is buffered through a pair of small FIFOs. On the transmit path a 128 byte buffer is used, while on receive a 64 byte buffer is implemented. These buffers actually occupy the same memory space on-chip, so the part cannot receive and output serial data . Transmit operations will always over-ride receive. A byte sent to the device will clear the receive buffer, even if it contains valid data. (An algorithm which reads the 'RX flow' signal can prevent this occurring)

In simple, transparent mode these buffers are invisible to the user.

## Speed

In normal usage the M48 uses a 19.6608MHz crystal for a basic 4800 baud transparent throughput. However, elementary communication theory tells us that ultimate range and S/N performance (sensitivity) relates to bandwidth, and hence data rate.

In applications where ultimate range matters more than a fast data path the M48 can be fitted with slower clock crystals. In these cases the fundamental link data rate is reduced (and other timing parameters scaled accordingly) but the link range will be increased.

<b>Crystal frequency</b>	19.6608MHz	Data rate 4800 baud	Sensitivity +0dB
	9.8304MHz	Data rate 2400 baud	Sensitivity +3dB
	4.9152MHz	Data rate 1200 baud	Sensitivity +5dB
	2.4576MHz	Data rate 600 baud	Sensitivity +7dB

[ slower clock frequencies will also allow operation on lower power supply voltages than the basic +5v normally specified, See Microchip PIC16F648A data sheet for more information ]

## Radio interface

The raison d'être of the M48 device is to insulate the user from the peculiarities and limitations of the radio module's audio path. While a detailed analysis of the over-the-link signals is not intended, a basic overview may be useful:

Three signals connect the modem chip to the radio: tones\_out, tones\_in and n\_txe.

All are digital levels (so connection must be made to the digital baseband pins of the radio, not the low level analogue connections).

At the bit-level the radio link signal generated by the M48 is a proprietary biphase (synchronous) bitstream with a maximum frequency component of 3.2KHz. There is a pseudo-random data whitening function applied to the data, but the code still does not have a perfect 50:50 mark space balance, so should be considered a DC coupled signal. At the receiver end a conventional averaging data extractor will function but a quasi-dc coupled (peak detecting) type, such as the Radiometrix QR96, will give optimum performance.

The data stream is further formatted into packets. Each packet contains a framing sequence, address and status information, a CRC and 1-16 data payload bytes. Transmitter on-time delay is allowed for by the addition of a preamble sequence, while during continuous data transmission the packets are transmitted end-to-end.

[ Unless otherwise programmed, all units send on address 1 and receive on address 0 (broadcast) and address 1 ]

M48 also has an auxiliary serial output (only) pin, which is used to allow the user to send serial programming strings to the associated radio module through the device.

## Programming the M48A

In the simplest case an M48 can be used 'as supplied' as a straight forward transparent data link. There are, however, a number of further options and features which require the user to program parameters into the device.

Normal transparent data mode is referred to as 'data' mode. To program the device, it is necessary for it to be in 'setup' mode.

The device is programmed through the RS232 port (without needing extra 'pgm mode' switching pins or extra hardware). The command set uses simple readable ASCII words, and decimal or hex numbers. All commands are in upper case.

When in setup mode the usual radio data communication functions are suspended, but limited one-packet-at-a-time non-transparent operation is possible, via special commands.

The setup mode is activated by means of a 'break / respond' protocol

**entering setup :** user generates a 'break' (long 'space' condition)  
M48 sends two characters, an @ and a random printable ASCII character  
user sends back the random character  
M48 replies with a login message "M48 SETUP" and enters setup mode

There is a 5 second timeout following the break within which the response must be sent , or the device reverts to data mode. An ASCII 1 (ctrl A) resets the timeout and generates a new @ and random character sequence.

[ 'Break' conditions can be generated in several ways. Some terminal emulators have alt or ctrl key sequence. Dedicated hardware can be used to force a long (50-100mS) logic zero onto the TXD pin. Or an ASCII zero can be sent at a much lower baud-rate ]

Once in setup mode, input bytes are stored in a 32 byte (maximum) command buffer and echoed back to the serial output. Space characters are echoed back, but are not loaded into the buffer.

Commands are either short words or single command characters. (For example, a <cr> character is the evaluate/process command). After successful execution of a command the device will reply with an 'OK' message. Commands which program a value into the internal non-volatile E2PROM take around 50mS for the write cycle,

**The unit will only respond to certain command strings:**

**Upper case characters are used for all commands**

**Spaces are echoed, but are ignored by the parser**

### Single character command

COMMANDS	ASCII	FUNCTION
<b>Enter</b>	13	processes the input buffer contents (and clears the buffer)
<b>Escape</b>	27	terminates setup mode and returns to normal 'data' operation
<b>?</b>	63	prints the current contents of the command buffer
<b>/</b>	47	(as above)
<b>-</b>	54	shortcut for the STATE command (see later)
<b>&amp;</b>	38	shortcut for the RX command
<b>delete</b>	127	clears the input buffer

### General commands

COMMANDS	FUNCTION
<b>DEFAULT</b>	The unit self-reprograms with ALL original factory preset values
<b>STATE</b>	Prints out the current operating parameters (a single minus sign, ascii 54, does the same)
<b>LOCK</b>	The unit now defaults to setup (rather than data) mode on power up
<b>EXIT</b>	Return to data mode (same effect as an escape (ascii 27) byte) If a LOCK command is in force, an escape byte has no effect, but EXIT overrides LOCK
<b>TEST</b>	Turns on the transmitter, and outputs a continuous 200Hz tone This mode is disabled by any activity on the TXD input
<b>RX</b>	Turn on the receiver/decoder (as if in data mode) and output received packets as normal This mode is disabled, and command mode re-entered, by any activity on the TXD input

### Baud rate commands

As supplied, the main interface is set to 4800 baud, and the auxiliary port to 2400 baud .

COMMANDS	FUNCTION	NOTES
<b>BAUD</b> b1	Set main port baud rate	b1, b2 are baud rates
<b>BAUX</b> b2	set aux port baud rate	Only the first two digits are needed, i.e. BAUD 12 iss valid

Main port (b1) supports 1200, 2400, 4800, 9600, 19200, 38400, 57600, 76800

Aux port (b2) supports 1200, 2400, 4800, 9600 only

These setup parameters are immediately stored in E2PROM, and take effect right away. Remember that baud rate scales with changes in crystal frequency (for example, if a 4.9152MHz crystal is fitted then BAUD 2400 will set a baud rate of 600).

When the interface baud rate is higher than the (4800 baud nominal) radio link interface speed, the system is no longer truly transparent. As the modem is removing bytes from the buffer slower than the user interface is supplying them, it is possible to over-fill the buffer and lose data, unless the user carefully controls the timing

of the data stream or uses the TX\_flow signal.

This pin allows the status of the transmit buffer to be monitored. It begins low. It goes high when the buffer reaches ¾ full, and is then re-set (to low) when the buffer is empty again.

It can be used to provide a simple 'CTS' signal.

[ It is possible to 'lose track' of the baud rate of a unit while manually programming it. In this case an easy way of 'finding' the speed can be used: a byte should be sent to the device at each of the valid baud rates, and the echoed character monitored. Only at the correct rate will a correct echo be seen ]

## Timing commands

COMMANDS	FUNCTION
<b>DELAY</b> dd	Set the initial delay between first byte arrival and transmit start (20mS default)
<b>PREAM</b> pp	Set the number of (620uS long) preamble bits (80 its / 50mS default)
<b>TXOFF</b> oo	Set the tx ramp-down period (20mS default)

**Note:** Variables dd, pp and oo are all two digit hexadecimal values (00 to FF). These timing parameters are immediately stored in E2PROM, and take effect right away.

The timing commands directly affect the way the modem device controls the radio module. Beware! If they are set incorrectly then data errors or unreliable operation will result.

The default settings are a safe, conservative setup for a typical 50mS set-up time multi-channel transceiver. For faster (usually single channel) radios the PREAM value can be reduced. Do not reduce this parameter too far, as it must deal with the settling times of the receiver data recovery circuit as well as the transmitter turn-on time.

The DELAY and TXOFF parameters are primarily concerned with optimum channel usage with intermittent user data streams. DELAY is a duration between first byte received (into an empty buffer) and the transmitter key-up, while TXOFF holds the transmitter on after a packet has finished sending.

If a user is controlling their serial data stream more closely, and sending data in discrete, well organised bursts, then DELAY and TXOFF can be set to zero.

## Addressing

The M48 data packet includes an address byte. It will only communicate with a unit set to the same address. There are four receive addresses (of which ADR1 is usually set to zero as a 'broadcast' mode) and a separate transmit address.

Multiple receive addresses can be useful for multiple node systems, and for setting up simple (manual routing) repeater networks

COMMANDS	FUNCTION
<b>ADR1</b> aa	set receiver address 1
<b>ADR2</b> aa	set receiver address 2
<b>ADR3</b> aa	set receiver address 3
<b>ADR4</b> aa	set receiver address 4
<b>ADTX</b> aa	set transmitter address
<b>ADDR</b> aa	set rx address 1 to zero and set tx address and rx addresses 2, 3 and 4 to a

### Notes:

1. aa is a two digit hexadecimal value (00 to FE). Address FF (255) is not permitted.
2. Address commands write to volatile memory. To transfer programmed addresses to the power-up settings, the PROM command must be used.
3. As supplied: adr1 is zero, and adr2, adr3, adr4 and tx address are all set to 1.

## Mode commands

Beyond it's usual 'transparent data' mode, the M48 can also operate in an 'extended' mode. In this case the maximum packet size is reduced from 16 bytes to 14, and a 'burst identifier' word is included (obviously this slightly reduces overall throughput).

On transmit, a different burst identifier is attached to each new packet. The receiving unit ignores the second (and subsequent) packet with the same identifier. This allows a receiving M48 to ignore multiple copies of the same data packet (as will be encountered in multiple transmission or repeater/network systems)

COMMANDS	FUNCTION
<b>MEXT</b>	Extended mode (burst ID on, multiple transmissions set by TRIES)
<b>AKN</b>	The unit now operates in aknowledge/resend (extended) mode
<b>TRIES</b> rr	Number of transmissions attempts allowed in AKN and MEXT modes
<b>TIMEOUT</b> tt	Duration of AKN resend timeout (tt x 0.41mS)
<b>STAF</b>	Operate as a store and forward repeater (with MEXT set, or not)

**Notes:** Variables rr and tt are all two digit hexadecimal values (00 to FF)

Extended mode (MEXT) is used with repeater systems. With TRIES set to two or more, this mode sends each packet several times (increasing the chance of reception at extreme range).

Lastly, the M48 has an 'AKN/re-transmit' mode. In this case, after each packet is sent, the receiving unit sends back an knowledge message. If this message is not successfully decoded, at the transmitting end, it will re-send the packet. The knowledge timeout period and the number of permitted re-tries are both user programmable.

[ Do not use AKN mode with STAF repeaters. Timing conflicts occur ]

AKN mode provides the greatest data transfer reliability, although the overall data throughput is markedly reduced.

COMMANDS	FUNCTION
<b>NORM</b>	The unit returns to standard, transparent mode
<b>PROM</b>	Writes the current volatile settings (addresses and operating modes) into the E2PROM as the new power-on settings
<b>DEFAULT</b>	The unit self-reprograms with ALL original factory preset values
<b>DIAG</b>	Enter a diagnostic mode, where the address, length, checksum and decoder status byte for every received burst are printed

### Additional info on the M48 DIAG mode

Takes effect when returning to data mode (an EXIT or <escape> command)

The unit then does **not** output the received data burst. Instead, it outputs a status line whenever ANY valid M48 packet is received

**A:xx L:ll C:cc F:ff**

Where,

xx destination address of the burst  
 || length of the burst data payload (minus one)  
 cc checksum byte value  
 ff is a function byte, showing the status of the receiver decoder  
 (ff=07 indicates a correct address and checksum match)

DIAG mode is deactivated by either re-entering setup mode and executing a NORM command, or by power-on-reset

### String commands

There are a series of special commands which allow whole strings of characters to be sent via the transmitter, or the auxiliary serial port (usually connected to the radio module programming input)

### Auxiliary port output operations

Square brackets (ASCII 91, 93) delineate the string. Serial data routed to the AUX pin

[ (1-30 byte data string) ]                      Outputs the text string between the [ ] characters

[ (1-30 byte data string) <cr>                As above, but with an added CR (13) appended to the end of the outputted string

### Command mode transmit operations

\$ (length byte) (1-16 byte data string)    ( Note: \$ is ASCII 36 )

This function output a data packet to the transmitter, then returns to setup mode.  
The (length byte) is a single hex character. It sets the length of a transient data buffer,  
The actual buffer length is one more than the value of the length byte, so 0-F corresponds to  
a buffer between 1 and 16 bytes long  
The (data string) is a string of bytes equal in number to (length+1)

After the length byte, the M48 sends back a colon character (ASCII 58)  
When the final byte is received, the modem goes into transmit, and sends the packet.

By careful use of the & and \$ command bytes, the M48 can be used in a non-transparent mode, without ever leaving command mode. This is especially useful for the master node in point to multi-point operation.

## Timings

The data throughput of the M48A is limited by the radio path. In continuously streaming (transparent) mode a baud rate of 4800 baud is supported without any buffer overflows.

Byte latency is influenced by the switching performance of the radio (and the programmed DELAY and PREAM values).

In default mode (20mS delay, 50mS preamble) the single byte in to out latency is of the order of 110mS (20+50+40mS burst length and processing delays) although in streaming data this is reduced to around 30mS

If radio switching times are faster, then the preamble duration and the tx off delay can be reduced (crystal controlled radios such as NiM2 work well with 15mS of preamble, 5mS tx off) and latency falls to around 40mS

In ANK mode, the switching speed of the radios, and the time absorbed in sending and decoding the acknowledge burst dominate the data throughput. The acknowledge in itself requires only 20mS, but the requirement to switch both radios between receive and transmit (to send the data packet, and then the akn packet) adds a significant overhead.

Referring to the default timing setup this results in 1 packet per 150mS, and a peak data throughput of only 900 baud, although if radios with faster switching performance are used then this is significantly increased. (With NiM2 or BiM1 radios, the preamble duration can be significantly reduced, and an acknowledged mode data rate of well over 1200 baud is achievable)

Unless only short data bursts are used, we recommend the use of CTS flow control if AKN is selected

## Other versions

The basic part, described in this document, is the M48A. Other versions (with different default settings, and/or different pin outs) are available :

## Ordering Information:

M48A-000-SS - Shrink Small Outline (see figure 3 below)

M48A-000-SO - Small Outline

M48A-000-DIL - Plastic Dual In Package

### Pin description for M48A-000-SS

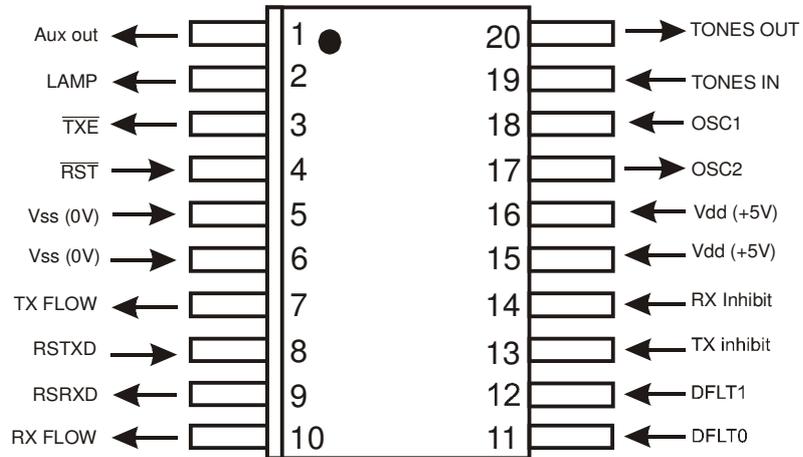


Figure 3: 20-Lead Plastic Shrink Small Outline (SS) – 209 mil, 5.30 mm (SSOP)



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The Intrastat commodity code for all our modules is: 8542 6000.

### **R&TTE Directive**

After 7 April 2001 the manufacturer can only place finished product on the market under the provisions of the R&TTE Directive. Equipment within the scope of the R&TTE Directive may demonstrate compliance to the essential requirements specified in Article 3 of the Directive, as appropriate to the particular equipment.

Further details are available on The Office of Communications (Ofcom) web site:

***<http://www.ofcom.org.uk/radiocomms/ifi/>***

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